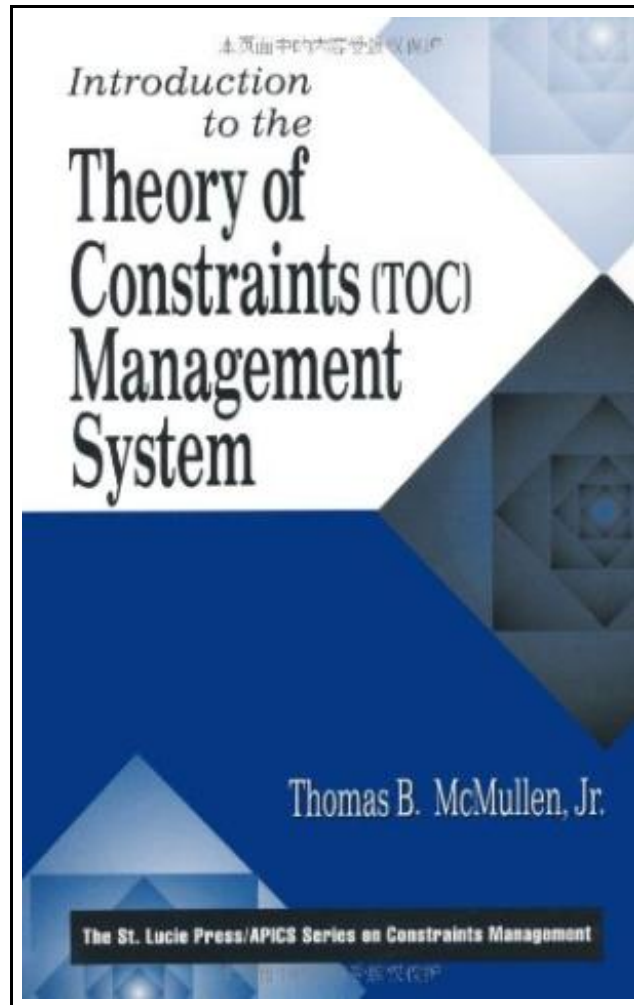


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INTRODUCTION TO THE THEORY OF CONSTRAINTS (TOC) MANAGEMENT SYSTEM



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